studio   \		SOP#	CP1
		Revision #	R.02.04.19
		Implementation Date	04/02/2019
Title	Environmental Policy	Last Reviewed/Update Date	04/02/2019
Department	EMS 14001	Approval	Travis McKinney

## Safety, Health & Environment Policy

As a manufacturer of office furniture products, Teknion is dedicated to an operating philosophy based on fairness and concern for its employees, customers and the communities in which it operates.

We are committed to protecting employees in the performance of their duties and to protecting the environment through compliance with applicable laws, regulations and accepted industry standards.

We are committed to providing a work environment that is safe, healthy and free from violence and harassment. This is fostered by implementing and sustaining appropriate programs and procedures which, if followed, will serve to minimize risk.

We endeavor to ensure that employees are informed and trained to follow safe work practices and procedures and to understand the safety and health risks associated with their tasks.

In an effort to ensure our employees, customers and communities benefit from our programs, we collect, maintain and analyze safety, health and environmental data.

Moreover, we endeavor to minimize the environmental impact of our products through ongoing sustainability, continuous improvement and prevention of pollution.

We believe that sound and effective safety, health and environmental standards can be achieved only with everyone's involvement. We expect all employees to actively take part in protecting themselves, their fellow workers, their plant and the environment by complying with Teknion's safety, health and environmental policies and procedures. We encourage employees to develop a sense of responsibility for their safety, health and the environment.

David Feldberg
Teknion
Corporation

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President & CEO September, 2014